



INSTALLATION

INNER PRIMARY COVER FOR XL

7781

PARTS INCLUDED

- 1 Chrome Inner Primary Cover
- 1 Cylinder Base Cover
- 1 5/16-18 X 3 1/4" Socket Head Cap Screw
- 1 Installation Instructions

Please read and understand entire instructions before starting installation.

THANK YOU FOR CHOOSING KÜRYAKYN!

IN ORDER TO PROTECT YOU AND OTHERS FROM POSSIBLE INJURY AND/OR PROPERTY DAMAGE OR LOSS, PLEASE PAY CLOSE ATTENTION TO ALL INSTRUCTIONS, WARNINGS, CAUTIONS AND ATTENTION NOTES REGARDING THE USE AND CARE OF THIS PRODUCT.

WARNING! THIS INDICATION ALERTS YOU TO THE FACT THAT IGNORING THE CONTENTS DESCRIBED HEREIN CAN RESULT IN POTENTIAL DEATH OR SERIOUS INJURY

ATTENTION! This indication alerts you to the fact that ignoring the contents described herein may negatively affect product performance and functionality.

TOOLS SUGGESTED

Set of Hex wrenches, Standard Socket Set, Torque Wrench, tube of Clear Silicone Sealer

STRICTLY OBSERVE THE FOLLOWING GUIDELINES IN ORDER TO USE THE PRODUCT PROPERLY AND AVOID POTENTIALLY DANGEROUS ACCIDENTS.

STEP 1 Read and understand all steps in the instructions before starting the installation. Park the motorcycle on a hard, level surface and turn off the ignition. Let cool.

WARNING! YOU WILL BE WORKING AROUND THE ENGINE AND EXHAUST SYSTEM DURING INSTALLATION. ENSURE THAT THE ENGINE AND EXHAUST SYSTEM HAVE FULLY COOLED TO PREVENT INJURY

STEP 2 On the left side of the motor, remove the bolt located between the cylinder bases. Set aside, it will not be reused. PIC 1

-cont.-

7781-21HD-0211

CUSTOMER SERVICE

877.370.3604 (toll free)

INSTALLATION QUESTIONS

techsupport@kuryakyn.com
or call 715.247.2983

LIMITED WARRANTY

Kuryakyn warrants that any Kuryakyn products sold hereunder, shall be free of defects in materials and workmanship for a period of one (1) year from the date of purchase by the consumer excepting the following provisions:

- Kuryakyn shall have no obligation in the event the customer is unable to provide a receipt showing the date the customer purchased the product(s).
 - The product must be properly installed, maintained and operated under normal conditions.
 - Kuryakyn makes no warranty, expressed or implied, with respect to any gold plated products.
 - Kuryakyn shall not be liable for any consequential and incidental damages, including labor and paint, resulting from failure of a Kuryakyn product, failure to deliver, delay in delivery, delivery in nonconforming condition, or for any breach of contract or duty between Kuryakyn and a customer.
- Kuryakyn products are often intended for use in specific applications. Kuryakyn makes no warranty if a Kuryakyn product is used in applications other than intended.
- Kuryakyn electrical products are warranted for one (1) year from the date of purchase by the consumer. L.E.D.'S contained in components of Kuryakyn products will be warranted for defects in materials and workmanship for 3 years from the date of purchase where as all other components shall be warranted for one(1) year. This includes, but is not limited to; control modules, wiring, chrome & other components.
 - Kuryakyn makes no warranty of any kind in regard to other manufacturer's products distributed by Kuryakyn. Kuryakyn will pass on all warranties made by the manufacturer and where possible, will expedite the claim on behalf of the customer, but ultimately, responsibility for disposition of the warranty claim lies with the manufacturer.

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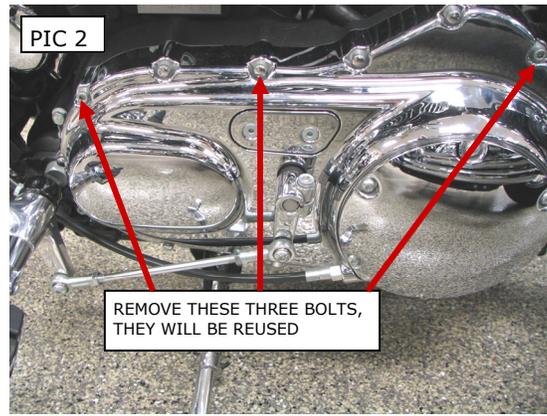
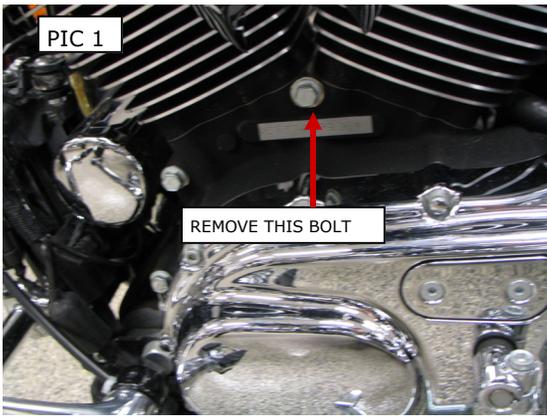
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Be sure to ask your local dealer about other Kuryakyn® products, the motorcycle parts and accessories designed for riders by riders.

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STEP 3 Remove three Socket Head bolts that are on the top edge of the outer primary cover. PIC 2 Set these aside, they will be reused.

STEP 4 Place a small bead of silicone (not included) around the inside of the empty bolt hole from Step 2. Insert the supplied 5/16-18 X 3 1/4" Socket Head Cap Screw through the hole in the cylinder base cover and loosely install it in the hole you removed the bolt from in Step 2. PIC 3

STEP 5 Carefully slide the inner edge of the Inner Primary Cover under the bottom edge of the cylinder base cover PIC 5 (if you have the Kuryakyn starter cover on the bike, this cover will slide over the top of it PIC 4) and attach it to the outer primary cover with the bolts removed in Step 3. Torque these three bolts to 8 foot pounds.

STEP 6 Torque the Socket Head Cap Screw installed in Step 4 to 15 foot pounds. PIC 5

ATTENTION!

It is the installer's responsibility to ensure that all of the fasteners (including pre-assembled) are tightened before operation of the motorcycle. Kuryakyn will not issue a warranty on components lost due to improper installation. Periodic maintenance may be required.

