

ROLAND SANDS DESIGN.

CLARITY AIR CLEANER

CAUTION !!! - INTENDED FOR OFF HIGHWAY USE ONLY. DOES NOT COMPLY WITH EMISSIONS REGULATIONS

PRODUCT DESCRIPTION

93-06 Big Twin w/ CV Carb, 02-07 FL w/ Delphi EFI 0206-2059

2001-2012 FXST Softail, 2004-2012 Dvna 0206-2059

2008-2012 FL 0206-2060

P/N

1993-2006 Twin Cam w/ S&S E/G Carb 7 0206-2062

ASSEMBLY INSTRUCTIONS

0048-083

REVISION A

0/0/11

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For Fuel injected models, you must recalibrate the ECM or buy an aftermarket fuelpack from Vance & Hines to properly calibrate your new intake. Failure to do so may result in engine damage.

NOTE: Inserts are required for use with 1993-1999 HD Evolution applications.

To install inserts thread a 3/8-16 bolt through the insert and thread both the bolt and insert completely into the breather hole then remove the 3/8" bolt. Once the inserts are installed you can begin air cleaner installation.

NOTE: Some models may require use of 3/8-16 to 1/2-13 thread reducers (supplied).

- I. Turn your motorcyle off. Extinguish all cigarettes and open flames.
- 2. Remove existing air cleaner and breathers. (Refer to HD owners Manual)
- 3. Install 2 breathers (9) and backing plate (7) with 2 slotted breather bolts (10) using blue loctite 243, torque to 15 ft. lbs. Install three I/4-20 bolts (3), torque to 8 \pm . lbs.

NOTE: For 08/09 FL models reuse throttle body support bracket as shown in Fig. A

- 4. Install rubber breather tubes (13/14) as shown in Fig. B. They should fit snuggly into the machined recesses
- 5. Install the secondary plate (8) and ensure that it sits flat and there is no obstruction from the breather tubes below.
- 6. Install (1,2,5,12,16,17,18) as an assembly with five spacers(II) using five 1/4-20 x 2 1/2 bolts (4)

to backing plate (7), torque to 8 ft. lbs.

NOTE: Upon assembly use blue Loctite 243 on the I/4" fasteners.

NOTE: Make sure the inside of the Lexan window is clean prior to installation. Clean with Plexus if necessary.

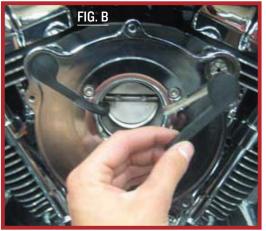
7. Go for a ride!

CAUTION:

CLARITY WINDOW IS PERMANENTLY
INSTALLED AT THE FACTORY AND SHOULD
NOT BE REMOVED OR SERVICED. IF
REMOVAL IS NECESSARY CONTACT THE
TECH DEPARTMENT FOR SPECIAL SERVICE
INSTRUCTIONS. PERFORMANCE MACHINE THE
MANUFACTURER IS NOT RESPONSIBLE FOR
DAMAGE TO THE CLARITY WINDOW CAUSED BY
IMPROPER SERVICE.

USE ONLY LEXAN APPROVED CLEANERS SUCH AS PLEXUS TO CLEAN YOUR CLARITY WINDOW. HARSH CHEMICALS MAY CAUSE DAMAGE.





For questions pertaining to the installation of this product, please contact the Performance Machine technical department at 1-800-479-4037. This product is manufactured in the USA by Performance Machine LLC.



ASSEMBLY INSTRUCTIONS

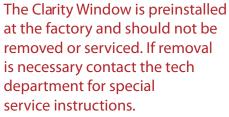
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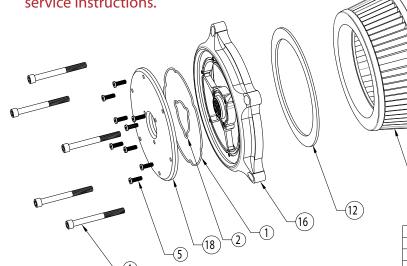
Revision A

9/8/11

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Caution:





17			6
ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	0073-0047	O-RING 4-1/2 ID X 4-5/8 OD X 1/16, VITON	1
1 1	0073-0049	O DINC 1 5/0 ID V 1 2/4 OD V 1/16 V/TON	1 1

2 0073-0048 O-RING 1-5/8 ID X 1-3/4 OD X 1/16, VITON 1 3 0101-1008 SHCS 1/4-20 X 3/4 3 4 0101-1038 SHCS 1/4-20 X 2-1/2 5 5 0101-9033 SHCS LOW HAD 8-32 X 1/2 9 6 0116-0007 - ONLY 0206-2059 & 0206-2062 THREADED INSERT, 3/8-16 TO 1/2-13,1/2" LENGTH 2 7 0206-0002/0010/0013/0030 BACKING PLATE, VENTURI AIR CLEANER, 93-06 BT, 01-07 ST, 04-07 DYNA 1 8 0206-0003/0011/0014 SECONDARY PLATE, VENTURI AIR CLEANER 1 9 0206-0004/0015/0031 BREATHER STANDOFF, VENTURI AIR CLEANER 2 10 0206-0006M/0012W/0016 BREATHER HEX BOLT 3/8-16 X 2-1/4 GRADE 5 CLEAR ZINC 2 11 0206-0008 AIR BOX SPACER, VENTURI AIR CLEANER 5 12 0206-0009 FOAM SPACER, VENTURI AIR CLEANER 1 13 0206-0018/0020 OIL TUBE - RIGHT 1 14 0206-0038/0039/0040 GASKET 1 15 0206-0038/0039/0040 GASKET 1 16 0206-0084 AIR FILTER	'	10073 0047	0 11110 4 1/2 10 X 4 3/0 00 X 1/10, VITON	
4 0101-1038 SHCS 1/4-20 X 2-1/2 5 5 0101-9033 SHCS LOW HEAD 8-32 X 1/2 9 6 0116-0007 - ONLY 0206-2059 & 0206-2062 THREADED INSERT, 3/8-16 TO 1/2-13, 1/2" LENGTH 2 7 0206-0002/0010/0013/0030 BACKING PLATE, VENTURI AIR CLEANER, 93-06 BT, 01-07 ST, 04-07 DYNA 1 8 0206-0003/0011/0014 SECONDARY PLATE, VENTURI AIR CLEANER 1 9 0206-0004/0015/0031 BREATHER STANDOFF, VENTURI AIR CLEANER 2 10 0206-0006M/0012M/0016 BREATHER HEX BOLT 3/8-16 X 2-1/4 GRADE 5 CLEAR ZINC 2 11 0206-0008 AIR BOX SPACER, VENTURI AIR CLEANER 5 12 0206-0009 FOAM SPACER, VENTURI AIR CLEANER 1 13 0206-0018/0020 OIL TUBE - RIGHT 1 14 0206-0038/0039/0040 GASKET 1 15 0206-0038/0039/0040 GASKET 1 16 0206-0083 OUTER PLATE, RSD CLARITY AIR CLEANER 1 17 0206-0084 AIR FILTER OPEN FRONT, K&N 1	2	0073-0048	O-RING 1-5/8 ID X 1-3/4 OD X 1/16, VITON	1
5 0101-9033 SHCS LOW HEAD 8-32 X 1/2 9 6 0116-0007 - ONLY 0206-2059 & 0206-2062 THREADED INSERT, 3/8-16 TO 1/2-13,1/2" LENGTH 2 7 0206-0002/0010/0013/0030 BACKING PLATE, VENTURI AIR CLEANER, 93-06 BT, 01-07 ST, 04-07 DYNA 1 8 0206-0003/0011/0014 SECONDARY PLATE, VENTURI AIR CLEANER 1 9 0206-0004/0015/0031 BREATHER STANDOFF, VENTURI AIR CLEANER 2 10 0206-0006M/0012M/0016 BREATHER HEX BOLT 3/8-16 X 2-1/4 GRADE 5 CLEAR ZINC 2 11 0206-0008 AIR BOX SPACER, VENTURI AIR CLEANER 5 12 0206-0009 FOAM SPACER, VENTURI AIR CLEANER 1 13 0206-0018/0020 OIL TUBE - RIGHT 1 14 0206-0019/0021 OIL TUBE - LEFT 1 15 0206-0038/0039/0040 GASKET 1 16 0206-0083 OUTER PLATE, RSD CLARITY AIR CLEANER 1 17 0206-0084 AIR FILTER OPEN FRONT, K&N 1	3	0101-1008	SHCS 1/4-20 X 3/4	3
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9 0206-0004/0015/0031 BREATHER STANDOFF, VENTURI AIR CLEANER 2 10 0206-0006M/0012M/0016 BREATHER HEX BOLT 3/8-16 X 2-1/4 GRADE 5 CLEAR ZINC 2 11 0206-0008 AIR BOX SPACER, VENTURI AIR CLEANER 5 12 0206-0009 FOAM SPACER, VENTURI AIR CLEANER 1 13 0206-0018/0020 OIL TUBE - RIGHT 1 14 0206-0019/0021 OIL TUBE - LEFT 1 15 0206-0038/0039/0040 GASKET 1 16 0206-0083 OUTER PLATE, RSD CLARITY AIR CLEANER 1 17 0206-0084 AIR FILTER OPEN FRONT, K&N 1	7	0206-0002/0010/0013/0030	BACKING PLATE, VENTURI AIR CLEANER, 93-06 BT, 01-07 ST, 04-07 DYNA	1
10 0206-0006M/0012M/0016 BREATHER HEX BOLT 3/8-16 X 2-1/4 GRADE 5 CLEAR ZINC 2 11 0206-0008 AIR BOX SPACER, VENTURI AIR CLEANER 5 12 0206-0009 FOAM SPACER, VENTURI AIR CLEANER 1 13 0206-0018/0020 OIL TUBE - RIGHT 1 14 0206-0019/0021 OIL TUBE - LEFT 1 15 0206-0038/0039/0040 GASKET 1 16 0206-0083 OUTER PLATE, RSD CLARITY AIR CLEANER 1 17 0206-0084 AIR FILTER OPEN FRONT, K&N 1	8	0206-0003/0011/0014	SECONDARY PLATE, VENTURI AIR CLEANER	1
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12 0206-0009 FOAM SPACER, VENTURI AIR CLEANER 1 13 0206-0018/0020 OIL TUBE - RIGHT 1 14 0206-0019/0021 OIL TUBE - LEFT 1 15 0206-0038/0039/0040 GASKET 1 16 0206-0083 OUTER PLATE, RSD CLARITY AIR CLEANER 1 17 0206-0084 AIR FILTER OPEN FRONT, K&N 1	10	0206-0006M/0012M/0016	BREATHER HEX BOLT 3/8-16 X 2-1/4 GRADE 5 CLEAR ZINC	2
13 0206-0018/0020 OIL TUBE - RIGHT 1 14 0206-0019/0021 OIL TUBE - LEFT 1 15 0206-0038/0039/0040 GASKET 1 16 0206-0083 OUTER PLATE, RSD CLARITY AIR CLEANER 1 17 0206-0084 AIR FILTER OPEN FRONT, K&N 1	11	0206-0008	AIR BOX SPACER, VENTURI AIR CLEANER	5
14 0206-0019/0021 OIL TUBE - LEFT 1 15 0206-0038/0039/0040 GASKET 1 16 0206-0083 OUTER PLATE, RSD CLARITY AIR CLEANER 1 17 0206-0084 AIR FILTER OPEN FRONT, K&N 1	12	0206-0009	FOAM SPACER, VENTURI AIR CLEANER	1
15 0206-0038/0039/0040 GASKET 1 16 0206-0083 OUTER PLATE, RSD CLARITY AIR CLEANER 1 17 0206-0084 AIR FILTER OPEN FRONT, K&N 1	13	0206-0018/0020	OIL TUBE - RIGHT	1
16 0206-0083 OUTER PLATE, RSD CLARITY AIR CLEANER 1 17 0206-0084 AIR FILTER OPEN FRONT, K&N 1	14	0206-0019/0021	OIL TUBE - LEFT	1
17 0206-0084 AIR FILTER OPEN FRONT, K&N 1	15	0206-0038/0039/0040	GASKET	1
	16	0206-0083	OUTER PLATE, RSD CLARITY AIR CLEANER	1
18 0206-0086 COVER WINDOW, RSD CLARITY AIR CLEANER 1	17	0206-0084	AIR FILTER OPEN FRONT, K&N	1
	18	0206-0086	COVER WINDOW, RSD CLARITY AIR CLEANER	1



ASSEMBLY INSTRUCTIONS

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For Fuel injected models, you must recalibrate the ECM or buy an aftermarket fuelpack from Vance & Hines to properly calibrate your new intake. Failure to do so may result in engine damage.

NOTE: Upon assembly use blue 243 loctite on all fastners.

- I. Turn your motorcyle off. Extinguish all cigarettes and open flames.
- 2. Remove existing air cleaner and breathers. (Refer to HD owners Manual)
- 3. Install 2 breathers (I4) and backing plate (I2) with 2 breather bolts (I5) using blue loctite 243, torque to 15 ft. lbs.

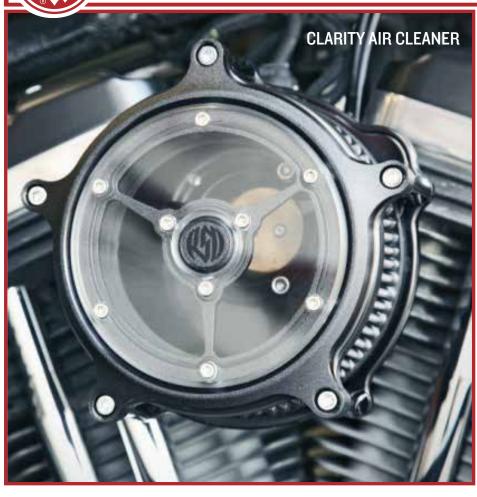




- 4. Align the backing plate (I2) with the breather bolts (I5) then install the three I/4-20 bolts (7) and gasket (I6) and torque to 8 ft-lbs. Note: Alligning the breather bolts with the backing plate will allow easier installation and function of the rubber breather tubes (20 & 21).
- 5. Install the rubber breather tubes (20 & 21) into the recesses and make sure they form a good seal around the breather bolt head.
- 6. Install the secondary plate (13).
- 7. Install the front Clarity face plate as an assembly with the five spacers (10) using five I/4-20 x 2.5" bolts (8) to the backing plate (I2) and torque to 8 ft-lbs.
- 8. Recalibrate ECM to the supplied values from you exhaust manufacturer.
- 9. Fire that hot rod up and go do some laps.

Caution:

The Clarity Window is preinstalled at the factory and should not be removed or serviced.



CAUTION !!! - INTENDED FOR OFF HIGHWAY USE ONLY. DOES NOT COMPLY WITH EMISSIONS REGULATIONS

PRODUCT DESCRIPTION

1991-2012 XL SPORTSTER, DOES NOT FIT XRI200R MODELS 4 0206-2061

For questions pertaining to the installation of this product, please contact the Performance Machine technical department at 1-800-479-4037. This product is manufactured in the USA by Performance Machine LLC.

QTY

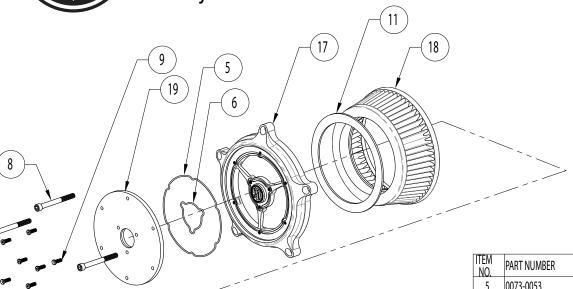
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ROLAND SANDS DESIGN

ASSEMBLY INSTRUCTIONS

Clarity Air Cleaner



Caution:

The Clarity Window is preinstalled at the factory and should not be removed or serviced.

OIL TUBE - RIGHT

	NO.	PART NUMBER	DESCRIPTION
	5	0073-0053	O-RING 4-1/4 ID X 4-3/8 OD X 1/16, VITON
	6	0073-0048	O-RING 1-5/8 ID X 1-3/4 OD X 1/16, VITON
	7	0101-1008	SHCS 1/4-20 X 3/4
	8	0101-1038	SHCS 1/4-20 X 2-1/2
	9	0101-9034-SS	SHCS LOW HEAD 8-32 X 1/2 W/ VIBRA-TITE
	10	0206-0008	AIR BOX SPACER, VENTURI AIR CLEANER
	11	0206-0009	FOAM SPACER, VENTURI AIR CLEANER
	12	0206-0013	BACKING PLATE, 91-UP XL SPORTSTER
	13	0206-0014	SECONDARY FILLER PLATE, 91-UP XL SPORTSTER
	14	0206-0015	BREATHER STANDOFF, 91-UP XL SPORTSTER
	15	0206-0093	BREATHER HEX BOLT, 1/2-13 X 2" GRADE 5 CLEAR ZINC
	16	0206-0039	GASKET B-29059-88-062, 93-06 BT, 01-07 ST, 04-10 DYNA
	17	0206-0083	OUTER PLATE, RSD CLARITY AIR CLEANER
	18	0206-0084	AIR FILTER OPEN FRONT, K&N
	19	0206-0086	COVER WINDOW, RSD CLARITY AIR CLEANER
	20	0206-0090	OIL TUBE - LEFT

0206-0089

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